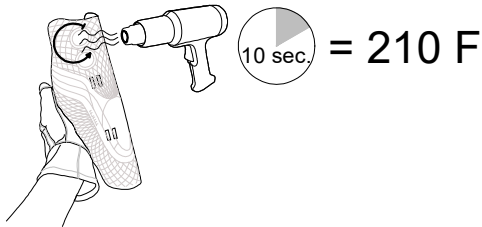


HEAT FORMING INSTRUCTIONS

Very Small Adjustments

Wear Heavy Duty Work Gloves
Time & Temperature Approximate



STEP.1
USING HEAT GUN

- Remove straps
- Heat a small section of cover.
- 10 seconds (approx) should heat cover to 210 - 220 F.
- ABS Material will become slightly pliable.



STEP.2
HAND FORMING

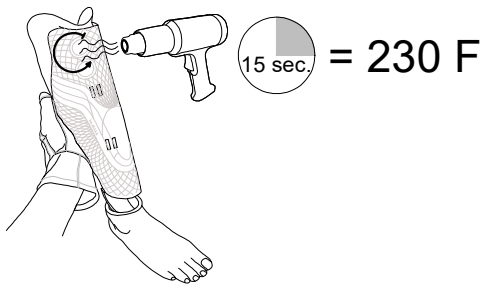
- Apply Pressure to Heated Area.
- Hold until cover is no longer flexible.

NOTES:

- Paint / clear-coat will not be effected
- Good for making very small adjustments
- Plastic will still be quite stiff, but slightly workable. This is good when you need to make very small adjustments.

3 - 4 Inch Sections / Using Socket

Wear Heavy Duty Work Gloves
Time & Temperature Approximate



STEP.1
USING HEAT GUN

- Remove straps
- Heat a small section of cover.
- 15 seconds (approx) should heat cover to 220 - 230 F.
- ABS Material will become flexible.
- Keep heat gun moving to ensure even heating.



STEP.2
HAND FORMING

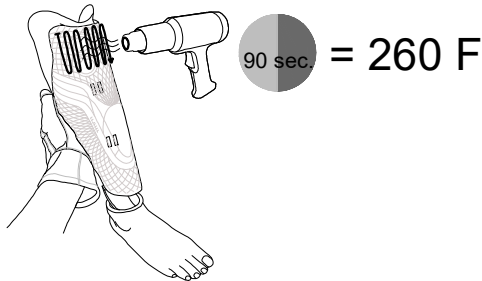
- Apply Pressure to Heated Area.
- Hold until cover is no longer flexible.

NOTES:

- Paint will not be effected.
- Clear-coat may soften a little and may become marked (230 F +).
- At 230 F, the ABS is quite workable, and the paint and clear-coat should not be effected.
- Above 260 F, the ABS becomes softer. At these temperatures you also a greater risk of damaging the clear-coat and marking the paint.

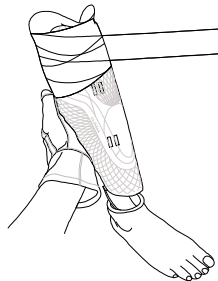
Larger Sections

Wear Heavy Duty Work Gloves
Time & Temperature Approximate



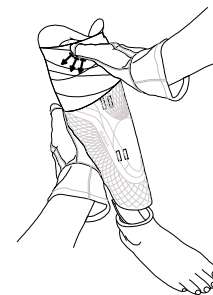
STEP.1
USING HEAT GUN

- Remove straps
- Heat top 3 inches of the Cover.
- 90 seconds (approx) heat cover to 260 F.
- Keep heat gun moving, to heat area as evenly as possible.



STEP.2
ACE WRAP / ELASTIC BANDAGE

- Wrap heated area with ACE bandage.



STEP.3
HAND FORMING

- Apply Pressure to Heated Areas and hold.
- Cover will cool down after 1 minute and become solid.

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